

Date: Wednesday, 1/11/2006 4:14:12 PM
 Drawn by: Kim Johnston

Process Sheet

SPLIT-1

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DART13 MAN SHOULDER HARNESS KIT
Job Number : 25431	
Estimate Number : 11863	
P.O. Number : N/A	Part Number : D412702011
This Issue : 1/11/2006 S.O. No. : N/A	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : A
Previous Run : 25424	Material : N/A
Written By : SEE COMMENT BELOW	Due Date : 2/28/2006
Checked & Approved By : SEE ABOVE DATE & USER	Qty: 10 Um: Each
Comment : Est. A03.10.17 New issue KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD412-702-011 CHG001

DH 06/02/28

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3195041	Bracket Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Bracket Assembly

Qty Part Number Description Batch

2 D3195-041 Bracket B25485 ✓

4.0	D3195043	Bracket Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Bracket Assembly

Qty Part Number Description Batch

2 D3195-043 Bracket B25808 ✓

5.0	D31961	Bar
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bar

Qty Part Number Description Batch

1 D3196-1 Bar B25242 2m11 ✓

(B 25/00 1m12) B25849 8m12 ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: DART13 MAN SHOULDER HARNESS KIT

Job Number: 25431

Part Number: D412702011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D31963

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bar

Qty Part Number Description Batch

1 D3196-3 Bar B24130 4mcp B23909 4mcp B22178 1mcp

7.0

D31964

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Qty Part Number Description Batch

Bar

1 D3196-4 Bar B24131

8.0

D3197041

Bar Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Bar Assembly

Qty Part Number Description Batch

2 D3197-041 Bar B25250 6mcp B25459 12mcp

9.0

D31981

Fitting



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Fitting

Qty Part Number Description Batch

4 D3198-1 Fitting B25486 12mcp B25102 28mcp

10.0

D3215041

Harness Assembly



Comment: Qty.: 18.0000 Each(s)/Unit Total : 180.0000 Each(s)

Harness Assembly

Qty Part Number Description Batch

18 D3215-041 Harness Assembly B20798 18mcp

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Drawing Name: DART13 MAN SHOULDER HARNESS KIT

Job Number: 25431

Part Number: D412702011

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

D3215043

Harness Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Harness Assembly

Qty Part Number Description Batch

4 D3215-043 Harness Assembly

B20797 2mc B23930 2mc
~~M10089~~ B20762 2mc

12.0

AN45A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Bolt

Qty Part Number Description Batch

4 AN4-5A Bolt

M10089 -

13.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Bolt

Qty Part Number Description Batch

4 AN4-13A Bolt

M18917 -

14.0

AN420A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)

Bolt

Qty Part Number Description Batch

8 AN4-20A Bolt

M14855 -

15.0

AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total : 200.0000 Each(s)

Washer

Qty Part Number Description Batch

20 AN960JD416 Washer

M19085 -

16.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 120.0000 Each(s)

Nut

Qty Part Number Description Batch

12 MS21042L4 Nut (or -4)

M17997 -

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/03/01
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Part Number: D412702011

Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

MS24694S152

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total: 80.0000 Each(s)
Screw

Qty Part Number Description Batch

8 MS24694-S152Screw

M18634

24/2/27

18.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C206103101

①

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-011

Location:

PPP Rev: A

C206103101

①

20.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

D 06103101

h 06-0301

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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